

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		THIS DRAWING IS THE PROPERTY OF:		
TOLERANCES		ARGONNE NATIONAL LABORATORY		
DECIMALS	ANGULAR			
.X - .03 [7620]	- .25			
.XX - .01 [825]				
.XXX - .005 [5-127]				
SURFACE ROUGHNESS		ADVANCED PHOTON SOURCE		
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		P4 I.D. WM/S INTEGRAL SHUTTER BEAM STOP/COLLIMATOR UPPER BLOCK		
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1				
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5				
MATERIAL		DRAWING NUMBER		
SEE NOTE #4		P4105090904-200010-00		
		SCALE 1:1		
		SHEET 1 of 1		